

GELCOAT FILLER DRY FAST

Hardened by paste



Technical information

Product components : Gelcoat filler - RAL 9010 / RAL 9001
Initiator: paste.

Product Description :



2-component gelcoat filler based on polyester resin ensures good mechanical properties of the product and a high resistance to weather conditions and UV. The product forms a tough, clear and shiny surface. Highly thixotropic - the possibility of applying one thick coat without the effect of dripping from vertical surfaces.

It is very easy for application with characteristic self-smoothing effect. Fast drying and available for sanding after 4 hours. Comfortable for sanding also when full hardened. When dry, does not remain sticky

Uses : Recommended for filling minor scratches and splinters in gelcoat.

Physiochemical characteristics :

Colour of product: white RAL 9010, RAL 9001
Recommended use: gloss
Solid parts: about 71,75%
Density: 1,35 (+/-0,03) g/cm³

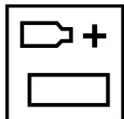
Preparing the surface:



All contaminations remove by fresh water and dry, after that laminate should be sanded (P100-P240) and once again washed by Sea-Line Cleaner.

Component mixing proportions :

units of weight: (g) Filler : Hardening Agent
100 : 2



Do not exceed the recommended amount of hardener!

Mix the ingredients together before use.

Application time :

after mixing them together with the hardener is 6-12 min in 23°C.

Application:



Apply with a putty knife.

Surface must be clean and dry. Ambient temperature, temperature of the used materials and surface should be within the limits of 18-25°C. Air humidity should not exceed 70%.

Setting time :



dry to sand: 4 hours at 20°C
fully hardened: 24 hours at 20°C

The given times must be considered as guidelines only. The actual setting time may be shorter or longer and depends on film thickness, ventilation, humidity, etc.

Cautions: The Gelcoat filler may be covered by another coating after a light sanding of surface.

General Cautions :



- During the work, it is necessary to use a functional personal protective equipment. One should their protect eyes and respiratory tracts.
- Rooms should be well ventilated.

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- Tools should be washed directly after application

Caution: In the interest of safety, always act in accordance with the data included in the technical data sheet for a given product.

Storage :



Product components should be kept in tightly sealed containers, in dry and cool spaces, away from the sources of flames, heat, and sun rays.

Please follow safety instructions from the technical data sheet for hazardous chemical and follow Polish workplace safety laws

Product components should be kept in tightly sealed containers, in shaded rooms, in which the temperature does not exceed 25°C. Be particularly careful of fire as the product may explode.

Caution: After every use, containers should be closed immediately!
Protect hardener from overheating!

Expiration date :



Filler - 12 months from the date of production.

Hardening agent - 6 months from the date of production.

Quality Guarantee :

Production, quality control, and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.

All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or for the effects of using our products in any way contrary to the standards of good workmanship.

TROTON sp. z o.o. Ząbrowo.