



Application procedure SEAJET Antifouling

1. New Boats

	No. of coats	product description	color	binder	Data Sheet Number	D.F.T. in microns	volume solids in %	theor. spr. rate m2 / ltr	practical spr. rate m2 / ltr	Minimum overcoat interval	Maximum overcoat interval	
pretreatment		Use MEK (or equivalent) to remove all mold wax. Use clean cotton cloth and replace these regularly.										
underwater	1	SEAJET 117 Multi-Purpose Epoxy Primer	Silver	EP	249EE	50	42	8,4	5,88	3h (15°C) 2h (20°C) 1.5h (25°C)	7d	
	2	Any SEAJET Antifouling	Any color	VR	Any	100	45	4.7	*3.29	2.5h (15°C) 2h (20°C) 1.5h (25°C)	none	
		Thinner E for SEAJET117 Multi-Purpose Epoxy Primer and cleaning Thinner A for any SEAJET Antifouling										
Total		Volumes will be rounded up to nearest pack size					150					

- Degrease the hull using THINNER E to remove all contamination
- Clean the hull with MEK using cotton cloth. Make sure to change the cotton cloth frequently during cleaning.
- Make sure the surface is dry and free of contamination such as salt, grease or oil prior to painting
- Apply one coat SEAJET 117 Multi-Purpose Epoxy Primer Silver by airless spray. Use a tip size (nozzle size) with 70 degree or Apply one coat SEAJET 117 Multi-Purpose Epoxy Primer Silver by roller. Make sure to use a mohair roller.
- Apply 2 coats of any SEAJET Antifouling by airless spray. Use a tip size (nozzle size) with 60 degree fan and a hole of 21 inch (GRACO 621) or Apply 2 coats of any SEAJET Antifouling by roller. Make sure to use a mohair roller.





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2. Haul out

	No. of coats	product description	color	binder	Data Sheet Number	D.F.T. in microns	volume solids in %	theor. spr. rate m2 / ltr	practical spr. rate m2 / ltr	Minimum overcoat interval	Maximum overcoat interval	
pretreatment		High Pressure wash the hull with fresh water to remove marine fouling.										
underwater	2	Any SEAJET Antifouling	Any color	VR	Any	100	45	4,70	*3,29	2.5h (15°C) 2h (20°C) 1.5h (25°C)	none	
		Thinner A for any SEAJET Antifouling										
Total	2	Volumes will be rounded up to nearest pack size					100					

- HP was with fresh water to remove marine fouling.
- Make sure the surface is dry and free of contamination such as salt, grease or oil prior to painting.
- Apply 2 coats of any SEAJET Antifouling by roller. Make sure to use a mohair roller.